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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/774,888	02/01/2001	Jun Koyama	740756-2255	3194
22204 7	590 12/06/2005		EXAM	INER
NIXON PEABODY, LLP 401 9TH STREET, NW SUITE 900			WEISS, HOWARD	
			ART UNIT	PAPER NUMBER
WASHINGTO	N, DC 20004-2128		2814	

DATE MAILED: 12/06/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)				
Office Action Summary		09/774,888	KOYAMA ET AL.				
		Examiner	Art Unit				
		Howard Weiss	2814				
Period fo	The MAILING DATE of this communication or Reply	appears on the cover she	et with the correspondence a	ddress			
WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR RECHEVER IS LONGER, FROM THE MAILING asions of time may be available under the provisions of 37 CF SIX (6) MONTHS from the mailing date of this communication period for reply is specified above, the maximum statutory per to reply within the set or extended period for reply will, by streply received by the Office later than three months after the need patent term adjustment. See 37 CFR 1.704(b).	G DATE OF THIS COMM R 1.136(a). In no event, however, m briod will apply and will expire SIX (6) tatute, cause the application to become	UNICATION. nay a reply be timely filed MONTHS from the mailing date of this one ABANDONED (35 U.S.C. § 133).				
Status							
1)	Responsive to communication(s) filed on 1	3 October 2005					
′=	•	This action is non-final.					
3)	Since this application is in condition for allo		matters, prosecution as to th	né merits is			
٥,۵	closed in accordance with the practice und						
Dispositi	on of Claims						
	Claim(s) <u>1,77-84,87-90 and 93-102</u> is/are	pending in the application					
	•						
	4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) is/are allowed.						
•	Claim(s) <u>1,77-84,87-90 and 93-102</u> is/are i	reierted					
7)□	Claim(s) is/are objected to.	cjeoled.					
,—	Claim(s) are subject to restriction ar	nd/or election requirement	t				
ٽرٽ ا	are subject to rection as	, , , , , , , , , , , , , , , , , , , ,	•				
Applicat	ion Papers						
9)[The specification is objected to by the Exar	niner.					
10)	The drawing(s) filed on is/are: a)	accepted or b)☐ objecte	d to by the Examiner.				
	Applicant may not request that any objection to	the drawing(s) be held in ab	eyance. See 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including the co	rrection is required if the dra	wing(s) is objected to. See 37 C	CFR 1.121(d).			
11)	The oath or declaration is objected to by the	e Examiner. Note the atta	ched Office Action or form P	PTO-152.			
Priority (ınder 35 U.S.C. § 119						
, —	Acknowledgment is made of a claim for fore ☐ All b) ☐ Some * c) ☐ None of:	eign priority under 35 U.S	.C. § 119(a)-(d) or (f).				
	1. Certified copies of the priority documents have been received.						
	2. Certified copies of the priority docum	nents have been received	in Application No				
	3. Copies of the certified copies of the	priority documents have t	peen received in this Nationa	al Stage			
	application from the International Bu	reau (PCT Rule 17.2(a)).					
* (See the attached detailed Office action for a	list of the certified copies	not received.				
Attachmen							
	ce of References Cited (PTO-892)	·	view Summary (PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date Notice of Informal Patent Application (PTO-152)							
	Paper No(s)/Mail Date 6) Other:						

Attorney's Docket Number: 740756-2255

Filing Date: 2/1/01

Continuing Data: RCE established 3/27/03, 8/19/04 and 10/13/05

Claimed Foreign Priority Date: 2/1/00 (JPX)

Applicant(s): Koyama et al. (Kato)

Examiner: Howard Weiss

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/13/05 has been entered.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

3. Claims 1, 77 to 84, 87 to 90 and 93 to 102 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. The pending claims state that a first semiconductor active layer comprises a channel forming region and that a first region of the floating gate and a second region of the control gate are located in an upper region of the channel forming region. However, the Specification clearly shows (e.g. Figure 2) the floating gate 208 and the control gate 211 are located above, not in, the channel forming region 204.

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Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

5. Claims 1 and 102 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al. (JP 11-154714 and the Derwent Translation of this document), Akbar (U.S. Patent No. 5,656,845) and Miyawaki (U.S. Patent No. 5,808,336).

Yamazaki et al. show most aspects of the instant invention (e.g. Figures 1 to 8) including:

- > a memory cell array with memory cells formed in a matrix
- each cell containing a memory thin film transistor (MTFT) Tr1 and a switching thin film transistor (STFT) Tr2 said transistors integrally formed (Paragraph 0011 of Derwent)
- said MTFT including:
 - a first semiconductor active layer 202 formed on an insulating substrate
 201, having a first thickness d1 and comprising a channel forming region
 205

- o a first insulating film 211, a floating gate electrode 213, a second insulating film 214 and a control gate electrode 215
- o a wiring 825 for connecting the control gate to a first single line 809

> said STFT including:

- a second semiconductor active layer 206 formed on an insulating substrate 201 and having a second thickness d2
- o a gate insulating layer 212 and a gate electrode 217
- o a second signal line 810 connected to said gate electrode
- > where in **d1** is thinner (i.e. smaller) than **d2** and within the ranges claimed (Paragraphs 0058 and 0059)
- > the floating gate comprising tantalum or tantalum and the second insulating film made of a thermal oxide of said floating gate (i.e. tantalum oxide; Paragraphs 0149 to 0153)

Yamazaki et al. does not show the first and second semiconductor layer in a common semiconductor island and a first region of the floating gate having an area larger than a second region of the control gate. Akbar teaches (e.g. Figures 1 and 8 to 10) to form first and second semiconductor layers in a common semiconductor island (i.e. layer) 122 to provide memory cells with improved performance and reliability (Column 2 Lines 19 to 22). It would have been obvious to a person of ordinary skill in the art at the time of invention to form first and second semiconductor layers in a common semiconductor island as taught by Akbar in the device of Yamazaki et al. to provide memory cells with improved performance and reliability.

Miyawaki teaches (e.g. Figures 4 and 5) to produce a first region of the floating gate 56 having an area larger than a second region of the control gate 51 to provide a storage device which can realize a large capacity, low cost, write enable, high realizing and low consumption power (Column 2 Lines 33 to 37). It would have been obvious to a person of ordinary skill in the art at the time of

invention to produce a first region of the floating gate having an area larger than a second region of the control gate as taught by Miyawaki in the device of Yamazaki et al. to provide a storage device which can realize a large capacity, low cost, write enable, high read/write speed, high reliability, and low consumption power.

6. Claims 77 to 84, 87 to 90 and 93 to 96 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al., Akbar and Miyawaki, as applied to Claim 1 above, and further in view of Koyama (U.S. Patent No. 5,793,344).

Yamazaki et al., Akbar and Miyawaki show most aspects of the instant invention (Paragraph 5) except for the semiconductor device comprising a substrate, a non-volatile memory over the substrate, a pixel portion over the substrate, a source wiring driver circuit for driving the pixel portion over the substrate, a gate wiring driver circuit for driving the pixel portion over the substrate, a correction circuit over the substrate and a memory controller circuit over the substrate for controlling the non-volatile memory circuit all part of an LCD of a video camera. Koyama teach (Paragraph 3) to use the memory device with the listed devices to produce a high quality display device (Column 7 Lines 55 to 61). It would have been obvious to a person of ordinary skill in the art at the time of invention to use the memory device of Yamazaki et al., Akbar and Miyawaki with the listed devices of Koyama to produce a high quality display device.

7. Claims 97 to 101 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al., Akbar, Miyawaki and Koyama, as applied to Claims 1, 77, 78, 79 and 80 above, and further in view of Fukaya et al. (U.S. Patent No. 5,627,088).

Yamazaki et al., Akbar, Miyawaki and Koyama show most aspects of the instant invention (Paragraph 6) except for the use of amorphous silicon germanium. Fukaya

et al. teach (e.g. Column 11 Lines 8 to 10) to use amorphous silicon germanium as a semiconductor layer in an LCD device to provide an alternative semiconductor material. It would have been obvious to a person of ordinary skill in the art at the time of invention to use amorphous silicon germanium as a semiconductor layer in an LCD device as taught by Fukaya et al. in the device of Yamazaki et al., Akbar, Miyawaki and Koyama to provide an alternative semiconductor material.

Double Patenting

8. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

9. Claims 1 and 75 to 96 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over Claims 1 to 12 of U.S. Patent No. 6,472,684 in view of Yamazaki et al., Akbar, Miyawaki and Koyama. U.S. Patent No. 6,472,684 claim most aspects of the instant except for a first region of the floating gate having an area larger than a second region of the control gate, the first and second semiconductor layer a common semiconductor island, the floating gate comprising tantalum, the second insulating film comprising a thermal oxide of said floating gate and being part of the listed elements (i.e. a substrate, a non-volatile memory over the substrate, a pixel portion over the substrate, a gate wiring driver circuit for driving the pixel portion over the substrate, a gate wiring

driver circuit for driving the pixel portion over the substrate, a correction circuit over the substrate and a memory controller circuit over the substrate for controlling the non-volatile memory circuit all part of an LCD of a video camera).

Akbar teaches (e.g. Figures 1, 9 and 10) to form first and second semiconductor layers in a continuous layer 122 to provide memory cells with improved performance and reliability (Column 2 Lines 19 to 22). Yamazaki et al. teach (e.g. Paragraphs 0149 to 0153)) to use tantalum in the floating gate and a thermal oxide of the floating hate as the second insulating film to improve the electrical characteristics of the device. Koyama teach (Paragraph 7) to use the memory device with the listed devices to produce a high quality display device (Column 7 Lines 55 to 61). Miyawaki teaches (e.g. Figures 4 and 5) to produce a first region of the floating gate 56 having an area larger than a second region of the control gate 51 to provide a storage device which can realize a large capacity, low cost, write enable, high read/write speed, high reliability, and low consumption power (Column 2 Lines 33 to [37]] It would have been obvious to a person of ordinary skill in the art at the time of invention to produce a first region of the floating gate having an area larger than a second region of the control gate as taught by Miyawaki, to form first and second semiconductor layers in a continuous layer as taught by Akbar, to use tantalum in the floating gate and a thermal oxide of the floating hate as the second insulating film as taught by Yamazaki et al. and to use the memory device with the listed devices as taught by Koyama in the device claimed in U.S. Patent No. 6,472,684 to provide a device with improved performance and reliability.

10. Claims 1 and 75 to 96 are rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over Claims 1 to 30 of U.S. Patent No. 6,509,602 in view of Yamazaki et al., Akbar, Miyawaki and Koyama. U.S. Patent No. 6,509,602 claim most aspects of the instant except for a first region of the floating gate having an area larger than a second region of the control gate, the first and second semiconductor layer a common semiconductor island, the

floating gate comprising tantalum, the second insulating film comprising a thermal oxide of said floating gate and being part of the listed elements (i.e. a substrate, a non-volatile memory over the substrate, a pixel portion over the substrate, a source wiring driver circuit for driving the pixel portion over the substrate, a gate wiring driver circuit for driving the pixel portion over the substrate, a correction circuit over the substrate and a memory controller circuit over the substrate for controlling the non-volatile memory circuit all part of an LCD of a video camera).

Akbar teaches (e.g. Figures 1, 9 and 10) to form first and second semiconductor layers in a continuous layer 122 to provide memory cells with improved performance and reliability (Column 2 Lines 19 to 22). Yamazaki et al. teach (e.g. Paragraphs 0149 to 0153)) to use tantalum in the floating gate and a thermal oxide of the floating hate as the second insulating film to improve the electrical characteristics of the device. Koyama teach (Paragraph 2) to use the memory device with the listed devices to produce a high quality display device (Column 7 Lines 55 to 61). Miyawaki teaches (e.g. Figures 4 and 5) to produce a first region of the floating gate 56 having an area larger than a second region of the control gate 51 to provide a storage device which can realize a large capacity, low cost, write enable, high read/write speed, high reliability, and low consumption power (Column 2 Lines 33 to 370) It would have been obvious to a person of ordinary skill in the art at the time of invention to produce a first region of the floating gate having an area larger than a second region of the control gate as taught by Miyawaki, to form first and second semiconductor layers in a continuous layer as taught by Akbar, to use tantalum in the floating gate and a thermal oxide of the floating hate as the second insulating film as taught by Yamazaki et al. and to use the memory device with the listed devices as taught by Koyama in the device claimed in U.S. Patent No. 6,509,602 to provide a device with improved performance and reliability.

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Response to Arguments

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11. Applicant's arguments with respect to Claims 1, 77 to 84, 87 to 90 and 93 to 102 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

- 12. Papers related to this application may be submitted directly to Art Unit 2814 by facsimile transmission. The faxing of such papers must conform with the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2814 Fax Center number is (571) 273-8300. The Art Unit 2814 Fax Center is to be used only for papers related to Art Unit 2814 applications.
- 13. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Howard Weiss at (571) 272-1720 and between the hours of 7:00 AM to 3:00 PM (Eastern Standard Time) Monday through Friday or by e-mail via Howard.Weiss@uspto.gov. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy, can be reached on (571) 272-1705.
- 14. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

15. The following list is the Examiner's field of search for the present Office Action:

Field of Search	* Date
U.S. Class / Subclass(es): 257/326, 347; 365/ 185.05	thru 4/12/05
Other Documentation: none	
Electronic Database(s): EAST	thru 4/12/05

HW/hw 1 December 2005 Howard Weiss Primary Examiner Art Unit 2814